

6A Uninsulated stainless steel when painting is required Aluminium when painting is required

System no.	Surface preparation	Coating system	DFT μm
6A-1	Sweep blasting with non-metallic abrasive	Penguard Primer Penguard Universal Jotaproof Topcoat*	50 100 <u>75</u> 225
6A-2	Sweep blasting with non-metallic abrasive	Penguard Primer Penguard Universal Hardtop AX*	50 100 <u>50</u> 200

*) If polysiloxane is required, use Hardtop Optima

6B Galvanised steel or insulated stainless steel piping and vessels at temperatures < 120°C

System no.	Surface preparation	Coating system	DFT μm
6B-1	Sweep blasting with non-metallic abrasive	Penguard Primer Penguard Universal Hardtop AX*	50 100 <u>50</u> 200

*) If polysiloxane is required, use Hardtop Optima

6C Stainless steel < 150°C

System no.	Surface preparation	Coating system	DFT μm
6C-1	Sweep blasting with non-metallic abrasive	Epoxy HR Epoxy HR	125 <u>125</u> 250