

Carbon steel with operating temperature > 120°C

- All insulated surfaces of tanks, vessels, piping
- Flare booms and crane booms

Underside of bottom deck included piping, jacket above splash zone and lifeboat stations are optional areas (to be decided in each project).

2A For thermally sprayed aluminium, use the following sealers:			
System no.	Surface preparation	Coating system	DFT µm
2A-1	TSA	Penguard Tie Coat 100	<u>15</u> 15
2A-2	TSA	Solvalitt, aluminium	<u>15</u> 15
2B For thermally sprayed zinc or zinc alloys, use the following system:			
System no.	Surface preparation	Coating system	DFT µm
2B-1	Un-insulated <120°C	Penguard Tie Coat 100	15
		Penguard Pro	125
		Hardtop Optima	<u>75</u> 215

See general notes in the NORSOK standard.